



**PRINT
CRAFT
SUPPLY**

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CITO RSP IN-LINE FINISHING USER GUIDE

PROCESSING RULES

CREASE R1—CREASING ONLY UP TO 18PT

CREASE R2—COMBINATION OF CREASING, CUTTING AND/OR PERFING UP TO 12PT

CUT RULE—UP TO 18PT

PERF RULE—UP TO 18PT (TPI 8, 12, 16)

PERF RULE—UP TO 10PT (TPI 35, 50)

CREASING MATRIX

ORS—STANDARD CREASING STRIPS
OCC—OFF CENTER CREASING STRIPS

- **0.3 X 0.7 = 60 - 100 LB. TEXT**
- **0.3 X 0.8 = 60 - 80 LB. COVER**
- **0.3 X 1.0 = 80 - 100 LB. COVER**
- **0.3 X 1.1 = 10 - 12 PT. COVER**
- **0.3 X 1.2 = 12 -14 PT. COVER**
- **0.3 X 1.3 = 14 -18 PT**

CREASING MATRIX FOR FLEXIBLE DIES

CREASING STRIPS

- **0.2 X .08 = TEXT - 80 LB. COVER**
- **0.2 X 1.0 = 80 LB - 100 LB. COVER**
- **0.2 X 1.2 = 12 PT.**

NOTE: USING FLEXIBLE ETCHED DIES MAXIMUM COMBINATION OF CREASING, CUTTING AND PERFING IS 12 PT. FOR CUTTING ONLY MAXIMUM IS 18 PT. COVER.