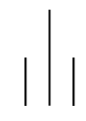
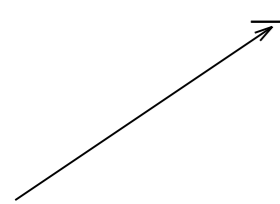


STANDARD FLEXIBLE DIE

PRINTED FORM OR DRAWING OF DIE?



CROP MARKS



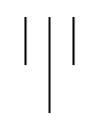
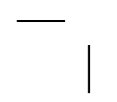
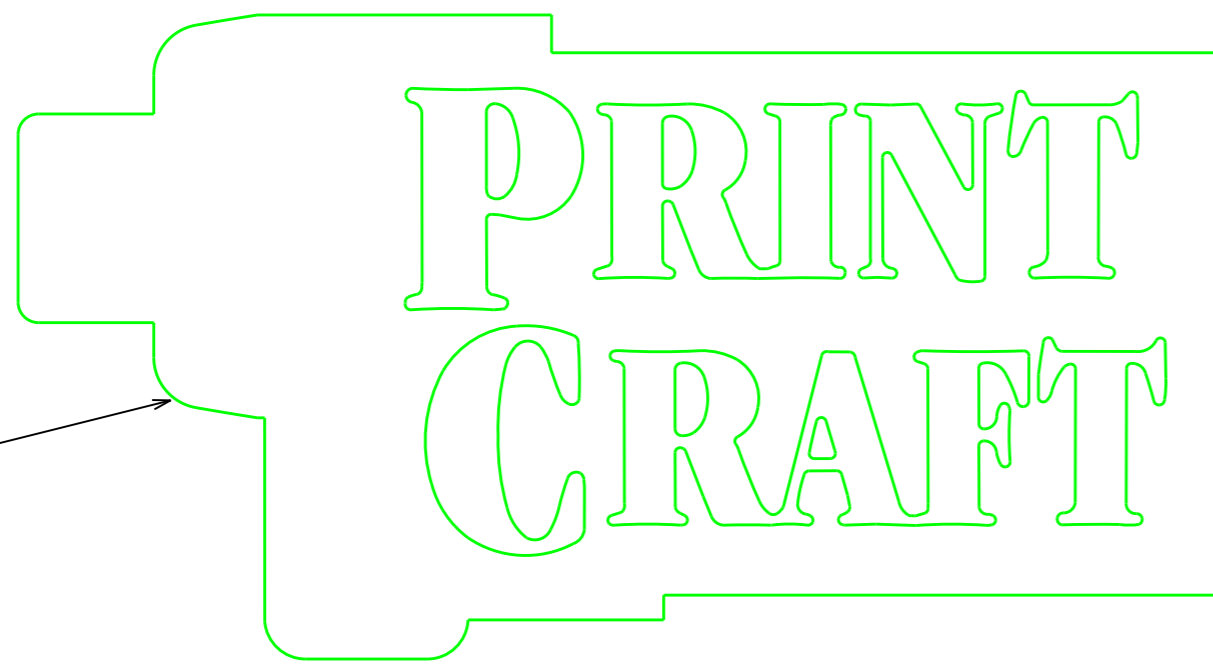
SCORE / CREASE



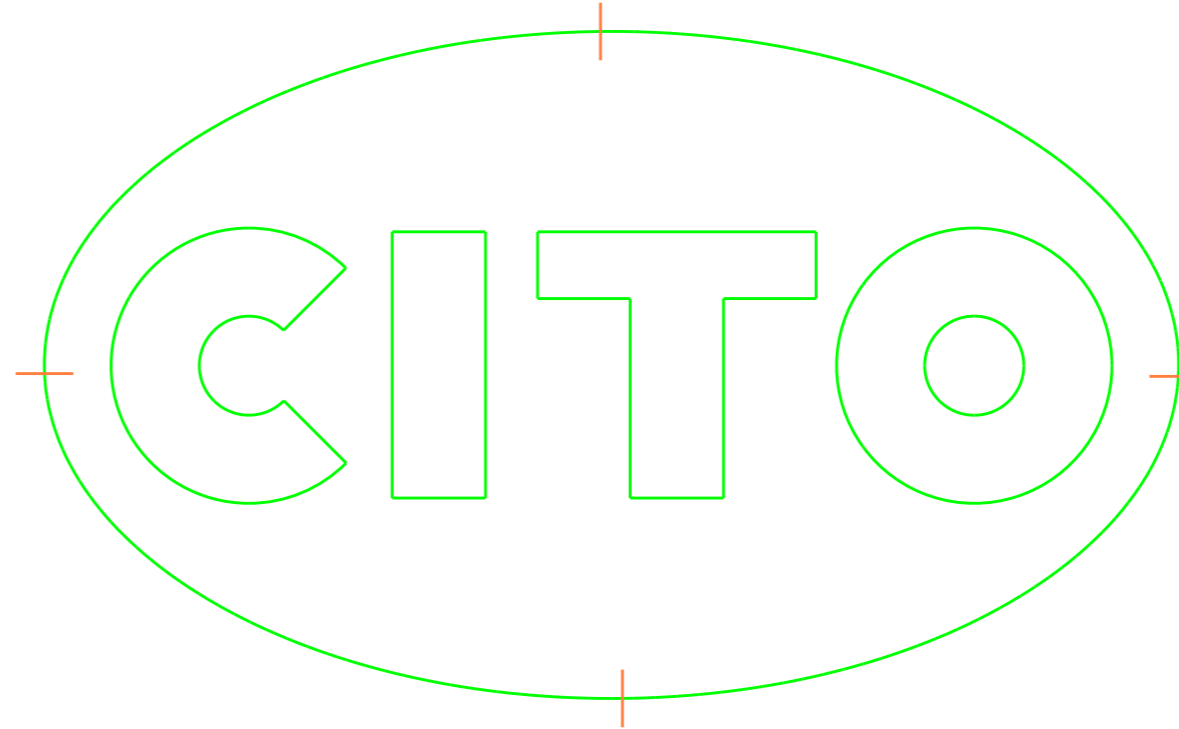
Perf



CUT



GRIPPER



TIE PLACEMENT

