



Cito Print Line Finishing User Guide

Processing Rules:

- Crease R1 – Creasing only up to 18 PT.
- **Crease R2 – Combination of creasing, cutting and/or perfining up to 12 pt.**
- Cut Rule - Up to 18 pt.
- Perf Rule - Up to 18 pt. (TPI-8, 12, 16)
- Perf Rule - Up to 10 pt. (TPI 35, 50)

Creasing Matrix:

- ORS – Standard creasing strips.
- OCC – Off center creasing strips.
 - 0.3 x 0.7 = 60 – 100 lb. Text
 - 0.3 x 0.8 = 60 - 80 lb. Cover
 - 0.3 x 1.0 = 80 – 100 lb. Cover
 - 0.3 x 1.1 = 10 - 12 pt. Cover
 - 0.3 x 1.2 = 12 – 14 pt. Cover
 - 0.3 x 1.3 = 14 – 18 pt.

Cover Flexible Etched Die

Creasing Strips

- 0.2 x 0.8 = Text – 80 lb. Cover
- 0.2 x 1.0 = 80 lb. – 100 lb. Cover
- 0.2 x 1.2 = 12 Pt.

(Using Flexible Etched Dies maximum combination of creasing, cutting and perfining is 12 pt. for cutting only maximum is 18 pt. cover.)